

# FreeJet 330TX PLUS Daily Maintenance Log



Serial Number: \_\_\_\_\_

Week of : \_\_\_\_\_

Task	Mon	Tue	Wed	Thu	Fri	Sat	Sun
<b>FreeJet 330TX PLUS Daily Startup</b>							
Turn ON from the rear Power switch							
Circulate white ink for 2 minutes							
Open white ink clips and massage the lines							
Prime white ink for 5 seconds							
Open color ink clips and massage the lines							
Prime all inks for 15 seconds (whites & colors)							
Run two head cleans							
Set platen height							
Print and evaluate Nozzle Check test print							
<i>If any of 8 nozzle check patterns is less than 90% complete, run another head clean</i>							
<i>If an additional head clean was needed, run another nozzle check</i>							
<b>Operator Initials:</b>							
<b>FreeJet 330TX PLUS Daily Shutdown</b>							
Clean the print head plate brackets							
Clean the black plastic undercarriage							
Clean the capping station seal and wiper blade							
Flush all residual ink out of the capping station							
Wet cap the printer with Super Cleaner							
Empty the waste ink bottle							
Reposition and clamp the 8 ink clips							
Confirm that the cleaning fluid clamp is shut							
Shut off power from the rear switch							
Wipe down outer FreeJet surfaces							
<b>Operator Initials:</b>							

Please write the date maintenance was completed. If no maintenance was performed, leave the space blank.

**Note:** The above frequencies are suggestions only. Actual maintenance requirements may vary based on usage and upkeep of your machine. For assistance on determining an appropriate schedule, please contact Tech Support.

## FreeJet 330-Series Weekly Maintenance Log

Serial number: \_\_\_\_\_

January	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip*					
	Super Cleaner Fill					

February	Week 1	Week 2	Week 3	Week 4	Week 5

March	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Super Cleaner Fill					

April	Week 1	Week 2	Week 3	Week 4	Week 5

May	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Super Cleaner Fill					

June	Week 1	Week 2	Week 3	Week 4	Week 5

July	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Super Cleaner Fill					

August	Week 1	Week 2	Week 3	Week 4	Week 5

Sept	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Super Cleaner Fill					

October	Week 1	Week 2	Week 3	Week 4	Week 5

Nov	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Super Cleaner Fill					

Dec	Week 1	Week 2	Week 3	Week 4	Week 5

\* Use only 70% Isopropyl Alcohol to clean the Encoder strip

## FreeJet 330-Series Periodic Maintenance Log

Serial number: \_\_\_\_\_

Task	Frequency	January	February	March	April	May	June	July	August	September	October	November	December
Lubricate Carriage Bar	Monthly												
Empty Spit Tray	Monthly												
Reset Waste Ink Pad Counter	Monthly												
Clean Encoder Wheel	Quarterly												
Replace Dampers	6-9m												
Replace Ink Tubes	6-9m												
Replace Pump	6-9m												
Replace Print Head	12-18m												

Please write the date maintenance was completed. If no maintenance was performed, leave the space blank.

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