

FreeJet 330TX PLUS Daily Maintenance Log



Serial Number: _____

Week of : _____

Task	Mon	Tue	Wed	Thu	Fri	Sat	Sun
FreeJet 330TX PLUS Daily Startup							
Shake white ink bottles if idle more than 2 days							
Turn ON from the rear Power switch							
Circulate white ink for 2 minutes							
Open white ink clips and massage the lines							
If white ink separated, prime for 5 seconds							
Open color ink clips and massage the lines							
Run two head cleans							
Set platen height							
Print and evaluate Nozzle Check test print							
<i>If any of 8 nozzle check patterns is less than 90% complete, run another head clean</i>							
<i>If an additional head clean was needed, run another nozzle check and repeat as needed</i>							
Operator Initials:							
FreeJet 330TX PLUS Daily Shutdown							
Clean the print head plate brackets							
Clean the black plastic undercarriage							
Clean the capping station seal and wiper blade							
Flush all residual ink out of the capping station							
Wet cap the printer with Super Cleaner							
Empty the waste ink bottle							
Reposition and clamp the 8 ink clips							
Confirm that the cleaning fluid clamp is shut							
Shut off power from the rear switch							
Shake each white ink bottle for 15 seconds							
Wipe down outer FreeJet surfaces							
Operator Initials:							

Please write the date maintenance was completed. If no maintenance was performed, leave the space blank.

Note: The above frequencies are suggestions only. Actual maintenance requirements may vary based on usage and upkeep of your machine. For assistance on determining an appropriate schedule, please contact Tech Support.

FreeJet 330-Series Weekly Maintenance Log

Serial number: _____

January	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip*					
	Refill Super Cleaner					

February	Week 1	Week 2	Week 3	Week 4	Week 5

March	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Refill Super Cleaner					

April	Week 1	Week 2	Week 3	Week 4	Week 5

May	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Refill Super Cleaner					

June	Week 1	Week 2	Week 3	Week 4	Week 5

July	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Refill Super Cleaner					

August	Week 1	Week 2	Week 3	Week 4	Week 5

Sept	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Refill Super Cleaner					

October	Week 1	Week 2	Week 3	Week 4	Week 5

Nov	Task	Week 1	Week 2	Week 3	Week 4	Week 5
	Clean Encoder Strip					
	Refill Super Cleaner					

Dec	Week 1	Week 2	Week 3	Week 4	Week 5

* Use only 70% Isopropyl Alcohol to clean the Encoder strip

FreeJet 330-Series Periodic Maintenance Log

Serial number: _____

Task	Frequency	January	February	March	April	May	June	July	August	September	October	November	December
Lubricate Carriage Bar	Monthly												
Empty Spit Tray	Monthly												
Reset Waste Ink Pad Counter	Monthly												
Replace Dampers	6-9m												
Replace Pump	9-12m												
Replace Ink Tubes	As needed												
Replace Printhead	As needed												

Please write the date maintenance was completed. If no maintenance was performed, leave the space blank.

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