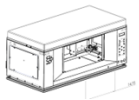
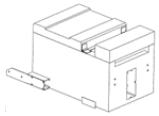
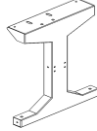
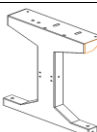
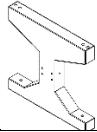

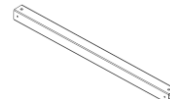


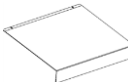















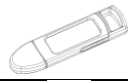







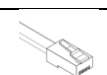

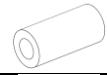
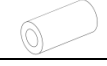




DTF Hardware Assembly Manual

PART NAME	QTY	DESCRIPTION
DTF Machine	1	
Heater	1	
Right Support	1	
Left support	1	
Bottom Support	2	
Middle Support (table) L=34.050 in	1	
Side bottom support	2	
Middle Support (Heater) L=31.227 in	1	
Union Bridge	1	
Bridge	1	

PART NAME	QTY	DESCRIPTION
Left Support Bracket	1	
Right Support Bracket	1	
Left Roll Support (DTF)	1	
Right Roll Support (DTF)	1	
DTF Roll	2	
Cardboard Roll Core (14.5x3 DIA)	1	
M8 Screw	32	
M4 Screw	2	
M5 Screw	8	
Washer	8	
M10 Nut	8	
M6 Flanged Button Screw	12	
Leveling Feet	8	
Front Plexi	1	

PART NAME	QTY	DESCRIPTION
omni DTF software and documents	1	
Rip software dongle	1	
Allen Wrench 4mm	1	
Allen Wrench 5mm	1	
Screwdriver Phillips #1	1	
Screwdriver Phillips #2	1	
Extra-long needle nose Pliers	1	
Ethernet adapter	1	
USB -A to USB- C adapter	1	
Ethernet cable	1	
Power cable	1	
Roll of Film (50 m Hot Peel)	1	
Roll of Film (50 m Cold Peel)	1	
DTF Powder	1 (1Kg)	
Humidity & temperature gauge	1	
Starter kit and maintenance supplies	1	

TABLE

- 1. Attach the LEFT and RIGHT support pieces to the MIDDLE SUPPORT (table) using 12 M8 SCREWS (image 1).
- 2. Place 2 BOTTOM SUPPORT pieces inside the left and right supports (image 2).
- 3. Attach the SIDE BOTTOM SUPPORT pieces using 4 LEVELING FEET and tightening them with 4 M10 NUT and 4 M8 SCREW (image 3).

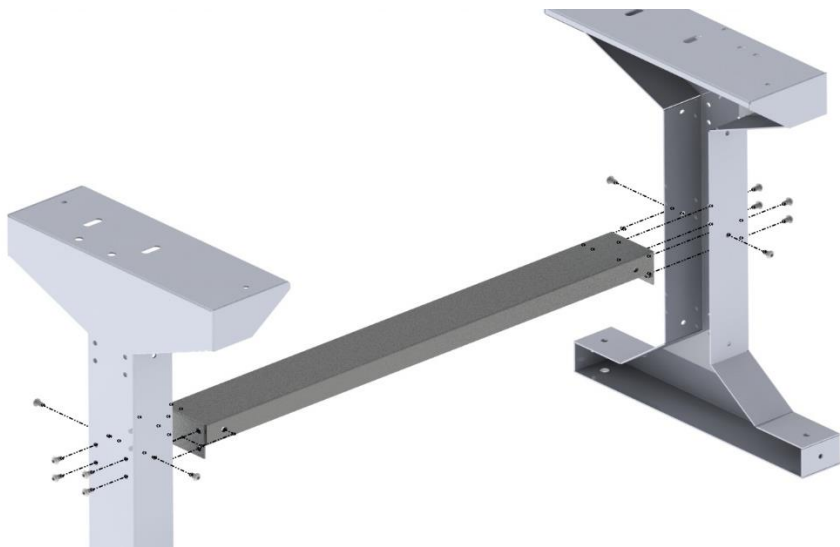


Image 1

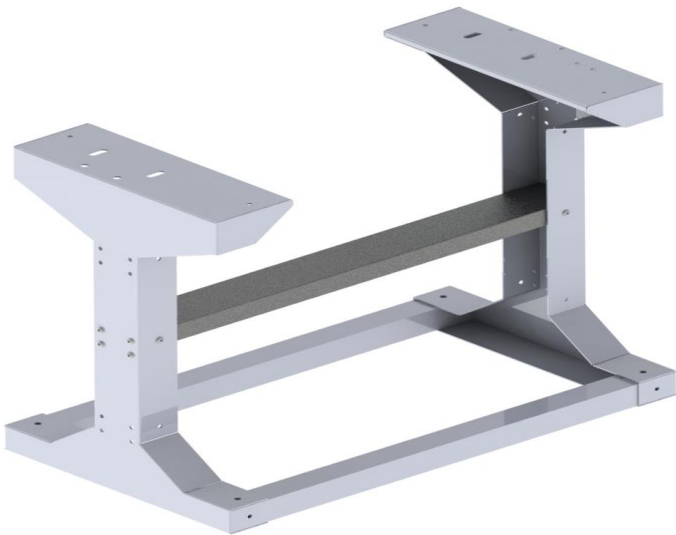


Image 2

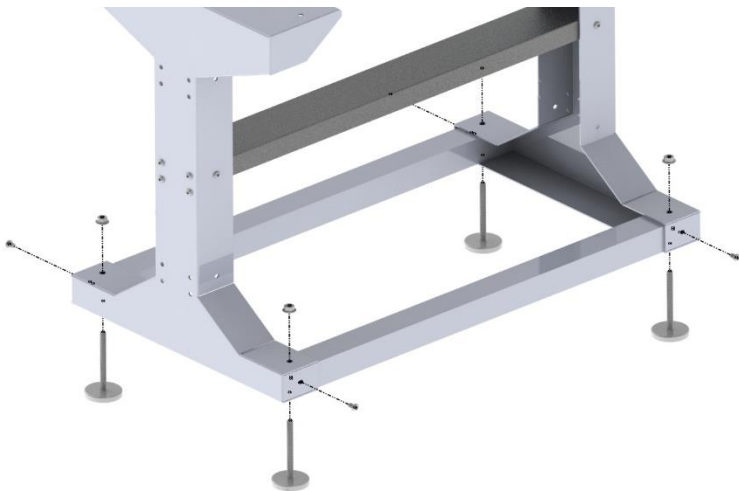
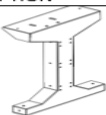








Image 3

PART NAME	QTY	DESCRIPTION
Right Support	1	
Left support	1	
Middle Support (table)	1	
Side bottom support	2	
M8 Screw	16	
M10 Nut	4	
Leveling Feet	4	

4. Assemble the LEFT and RIGHT brackets to the DTF machine using 4 M8 SCREW (image 4)
5. **DISASSEMBLE** the screws placed in the black upper base on the DTF and use them to assemble the UNION BRIDGE piece. (image 5)

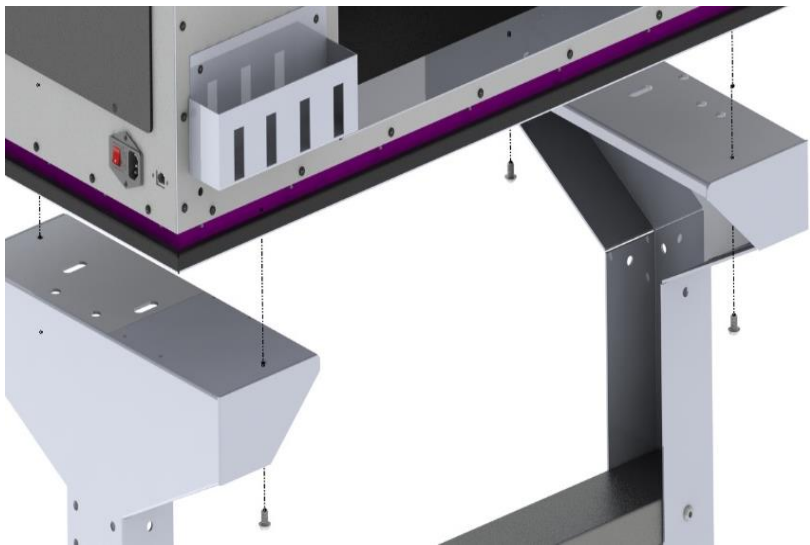


Image 4

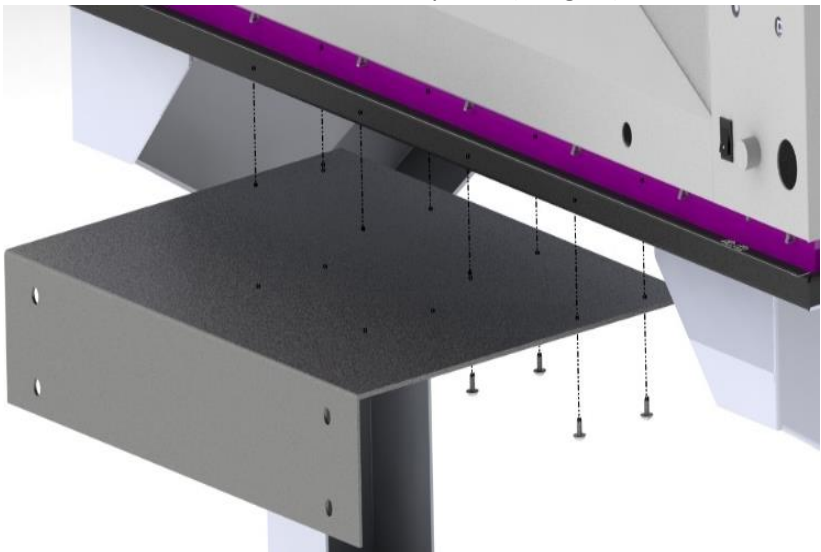
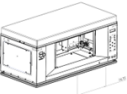




Image 5



Image 6

PART NAME	QTY	DESCRIPTION
DTF Machine	1	
Union Bridge	1	
M8 Screw	4	

6. Assemble the LEFT SUPPORT and RIGHT SUPPORT parts at the rear of the machine using 8 M5 SCREWS for the side walls and 2 M4 SCREWS for the bottom wall (image 7 & 8)
7. On the first lower opening of the LEFT and RIGHT Support bracket mount the piece DTF ROLL, LEFT ROLL SUPPORT (DTF) and RIGHT ROLL SUPPORT (DTF) (image 9)



Image 7



Image 8

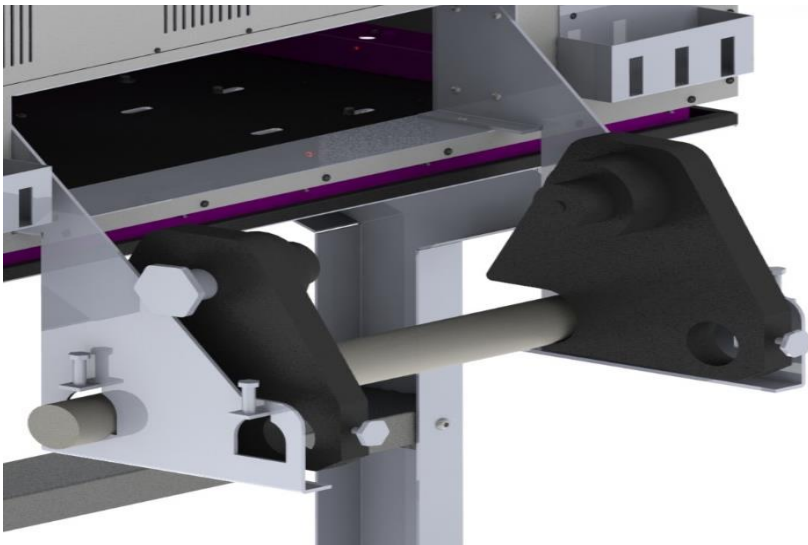









Image 9

PART NAME	QTY	DESCRIPTION
Left Support Bracket	1	
Right Support Bracket	1	
DTF Roll	1	
Left Roll Support (DTF)	1	
Right Roll Support (DTF)	1	
M5 Screw	8	
M4 Screw	2	

8. Assemble a DTF ROLL piece in the free hole so that it passes through the holes of the LEFT and RIGHT ROLL SUPPORT (DTF) pieces (image 10)
 9. Place the COLD FILM on the LEFT and RIGHT ROLL SUPPORT (DTF) pieces (image 11)
 10. Adjust the side screws on the LEFT and RIGHT SUPPORT BRACKET parts on both sides. (Image 11 red circles)
- NOTE: make sure the two tubes are the same distance apart from the ends.

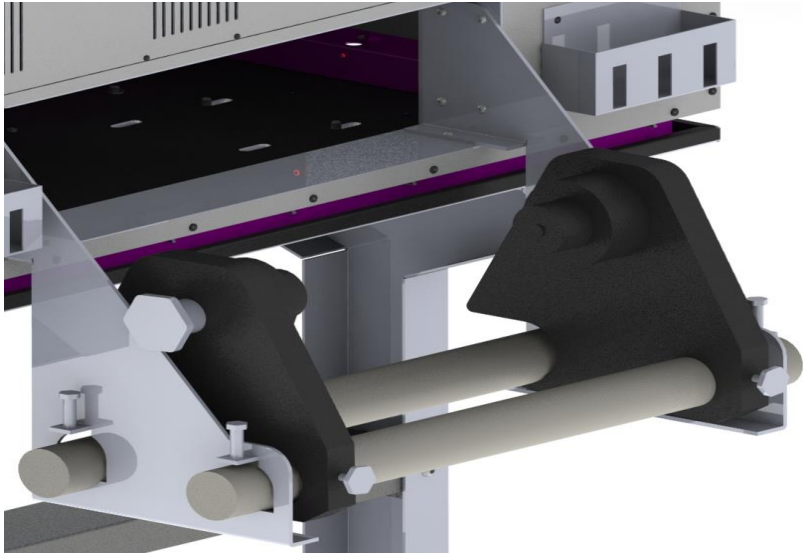


Image 10

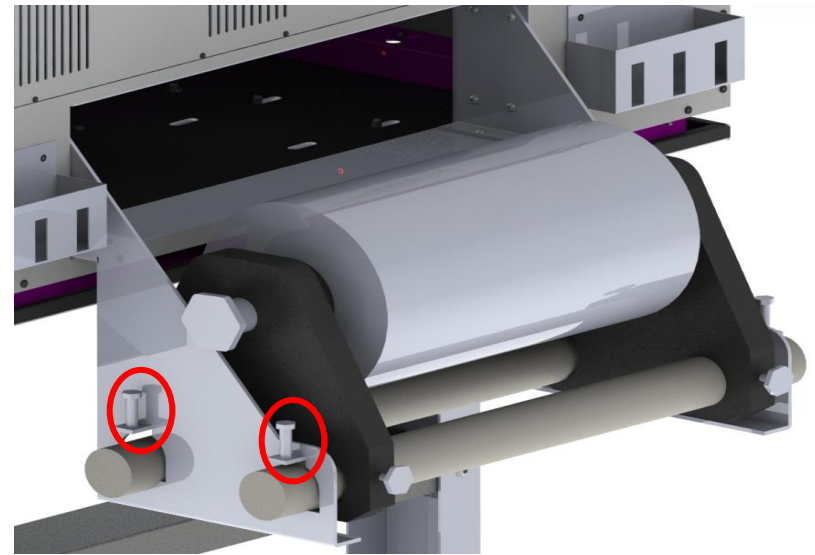

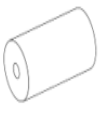


Image 11

PART NAME	QTY	DESCRIPTION
DTF Roll	1	
Cold Film	1	

11. Pass the COLD FILM over the Rear opening of the DTF machine and CAREFULLY move the yellow plate back (image 12)
NOTE: this yellow plate will cause the BLACK ROLLERS to rise and the COLD FILM can pass over the machine until it reaches the front.
12. Arrange the COLD FILM so that it is centered on the black plate of the DTF (image 13)
13. Once centered, tighten the screws of the RIGHT and LEFT ROLL SUPPORT (DTF) so they cannot move (image 14)

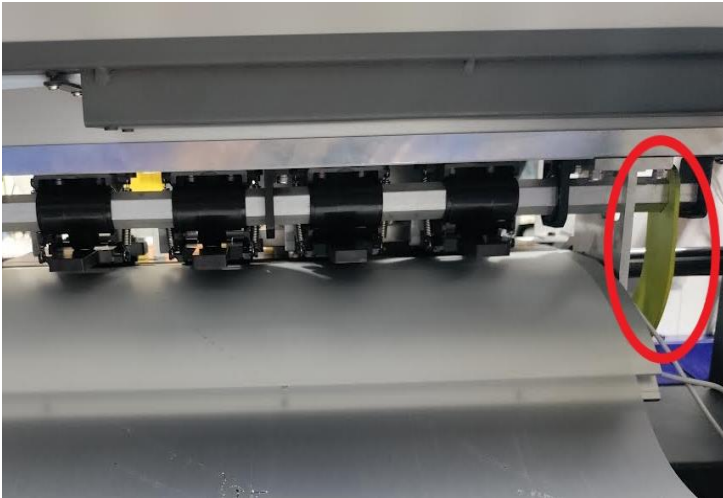


Image 12



Image 13

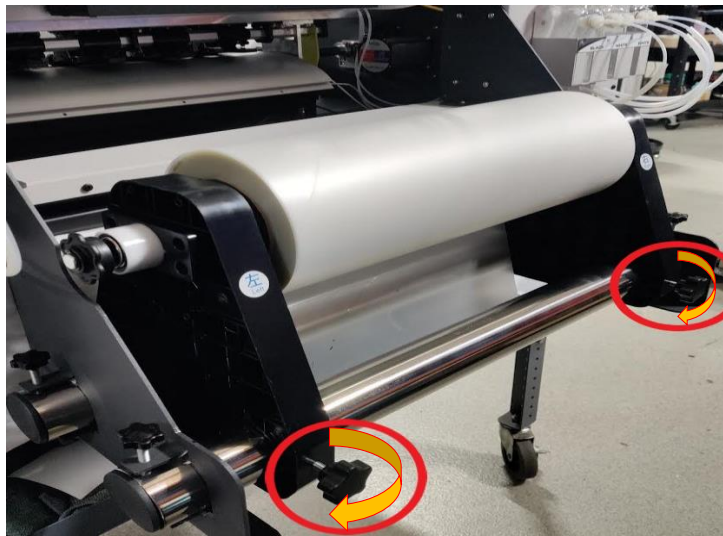


Image 14

HEATER

- 14. Attach 2 BOTTOM SUPPORT pieces to the MIDDLE SUPPORT (Heater) using 12 M8 SCREWS (image 15).
- 15. Assemble 4 LEVELING FEET pieces and tighten using 4 M10 NUT (image 16)

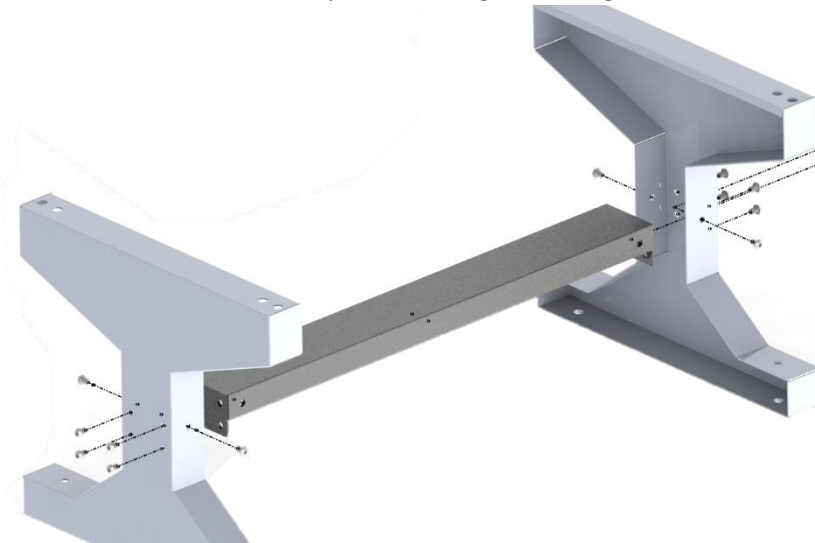


Image 15

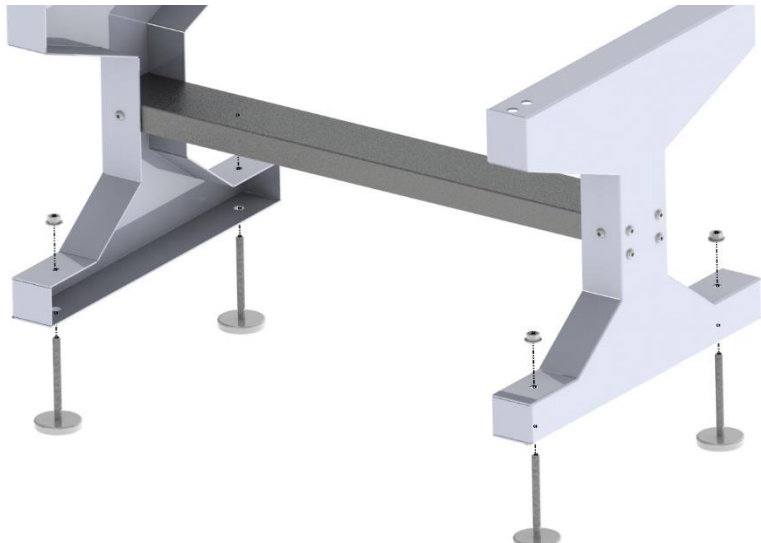
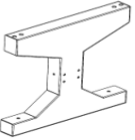






Image 16

PART NAME	QTY	DESCRIPTION
Right Support	2	
Middle Support (Heater)	1	
M8 Screw	12	
M10 Nut	4	
Leveling Feet	4	

16. Assemble the HEATER on the 2 BOTTOM SUPPORT using 8 FLANGED BUTTON SCREW and 8 WASHERS (image 17)

NOTE: CAREFULLY place the heater upside down on a table to be able to assemble the screws easily.

17. CAREFULLY turn the heater back over and attach the ROLL to the LEFT and RIGHT HANDLE pieces using 2 M6 SCREW (image 18)

18. Assemble a ROLL on the RIGHT and LEFT SUPPORT pieces and attach it on the ROLL already assembled in the previous step using 2 M6 SCREW (image 19)



Image 17

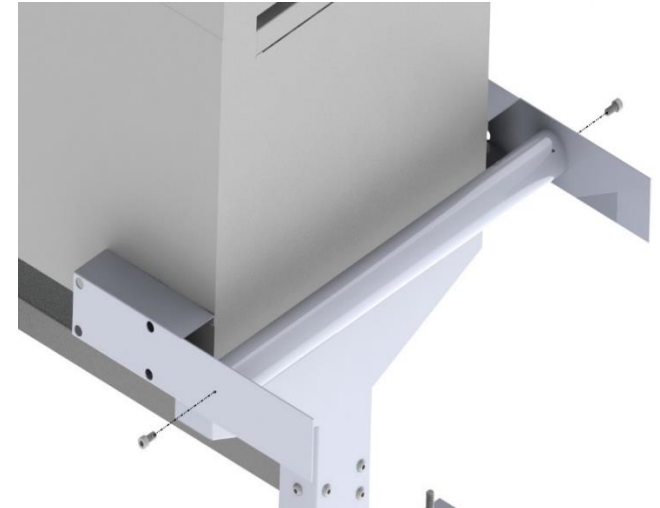


Image 18

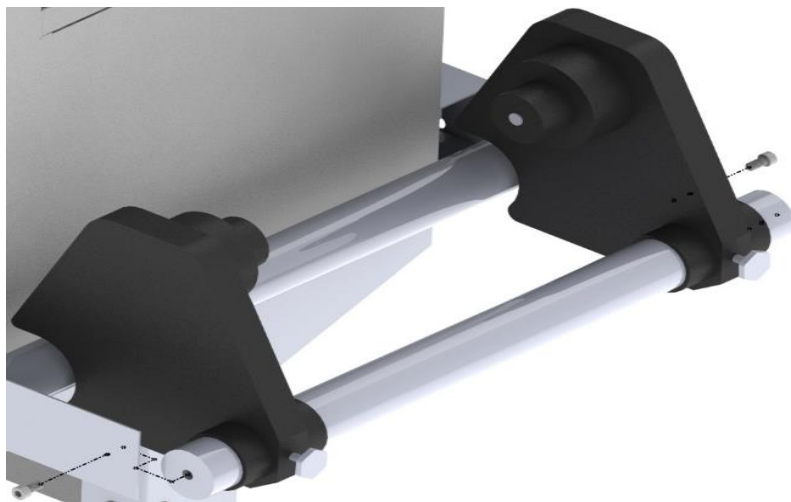
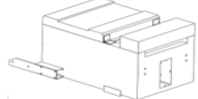







Image 19

PART NAME	QTY	DESCRIPTION
Heater	1	
Roll	2	
Right Roll Support	1	
Left Roll Support	1	
Washer	8	
M6 Flanged Button Screw	8	

19. Insert the BRIDGE part inside the HEATER (image 20)
20. Remove the 2 screws found on the black plate of the DTF and put them back to assemble the BRIDGE part (image 21)
21. Assemble the UNION BRIDGE piece to the HEATER using 4 M6 Flanged Button Screw (image 22)

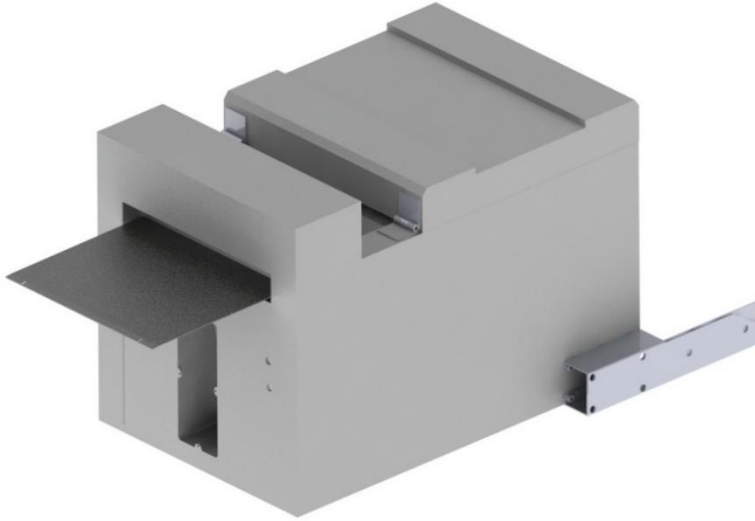


Image 20

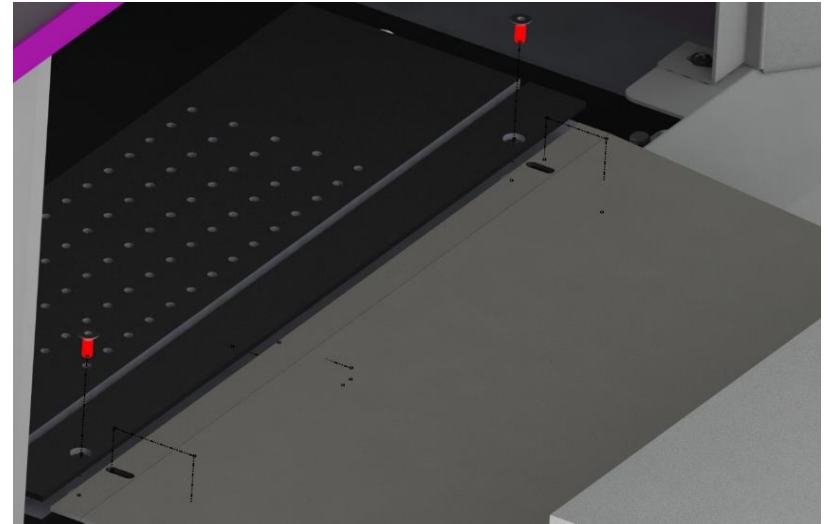


Image 21

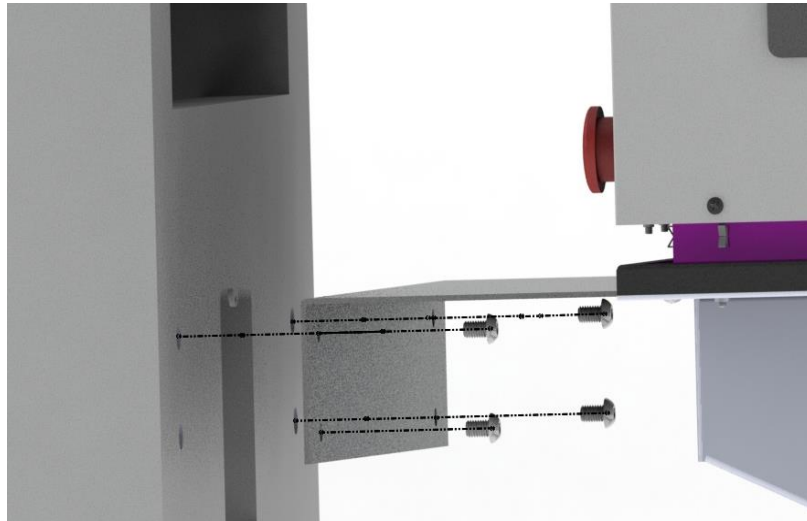
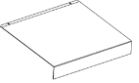



Image 22

PART NAME	QTY	DESCRIPTION
Bridge	1	
M6 Flanged Button Screw	4	

22. Save all the HEATER and the RIGHT ROLLER BRACKET cables inside the RIGHT HANDLE (image 23)
23. Mount the CORE on the RIGHT and LEFT ROLL SUPPORT pieces (image 24)
24. Raise the lid of the HEATER and place the FILM placed in step 11-13 on the plate. (image 25)
25. Attach the end of the FILM to the CORE using a piece of tape (image 26)

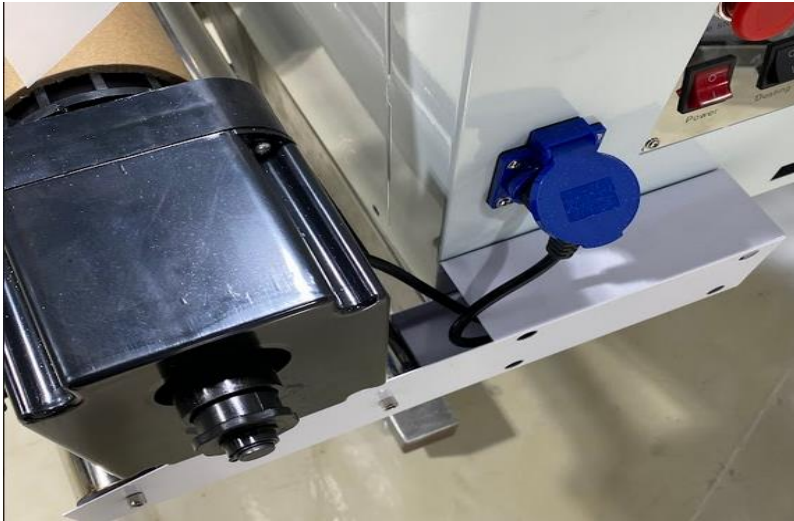


Image 23



Image 24

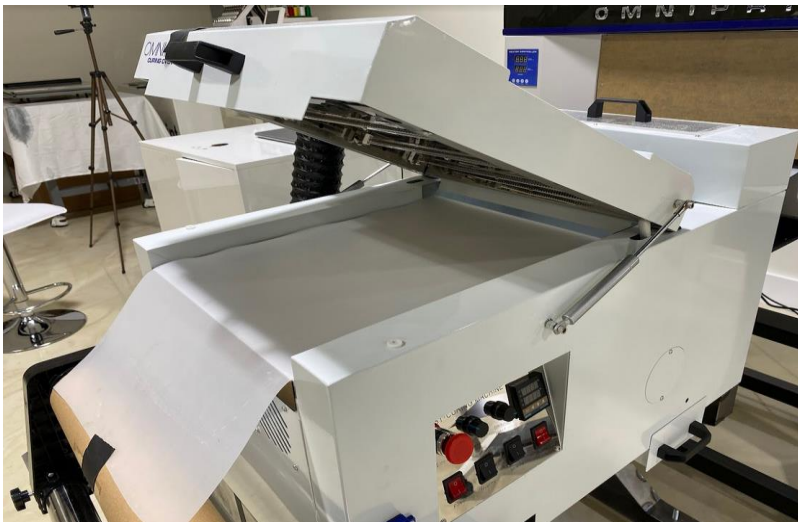


Image 25



Image 26