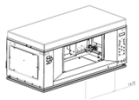
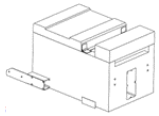
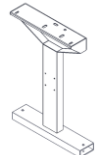

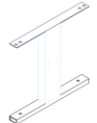
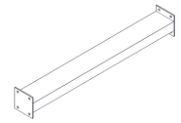

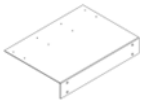
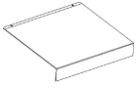
























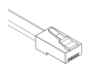







# DTF Hardware Assembly Manual V2

PART NAME	QTY	DESCRIPTION
DTF Machine	1	
Heater	1	
Right Support	1	
Left support	1	
Bottom Support (heater)	2	
Middle Support (table)	1	
Middle Support (Heater)	1	
Union Bridge	1	
Bridge	1	
Front Plexi	1	

PART NAME	QTY	DESCRIPTION
Left Support Bracket	1	
Right Support Bracket	1	
Left Roll Support (DTF)	1	
Right Roll Support (DTF)	1	
DTF Roll	2	
Cardboard Roll Core (14.5x3 DIA)	1	
M8 Screw	32	
M5 Screw	10	
Washer	8	
M10 Nut	8	
M6 Flanged Button Screw	12	
Leveling Feet	8	
Cylinder Bottle -8 oz	1	

PART NAME	QTY	DESCRIPTION
omni DTF software and documents	1	
Rip software dongle	1	
Rip software thumb drive	1	
Allen Wrench 4mm	1	
Allen Wrench 5mm	1	
Screwdriver Phillips #1	1	
Screwdriver Phillips #2	1	
Extra-long needle nose Pliers	1	
Ethernet adapter	1	
USB -A to USB- C adapter	1	
Ethernet cable	1	
Power cable	2	
Roll of Film (50 m Hot Peel)	1	
Roll of Film (50 m Cold Peel)	1	
DTF Powder	1 (1Kg)	
Humidity & temperature gauge	1	
Starter kit and maintenance supplies	1	

TABLE

- 1. Attach the LEFT and RIGHT support pieces to the MIDDLE SUPPORT (table) using 8 M8 SCREWS (image 1).
- 2. Place 2 BOTTOM SUPPORT pieces inside the left and right supports (image 2).
- 3. Place 4 LEVELING FEET and tightening them with 4 M10 NUT (image 3).

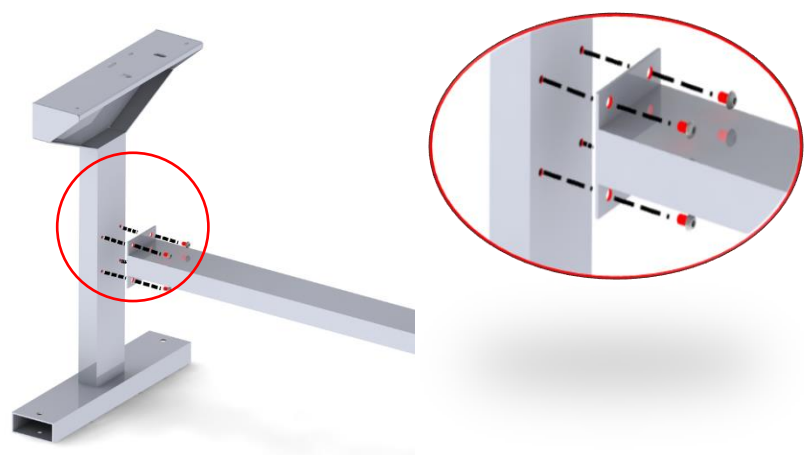


Image 1

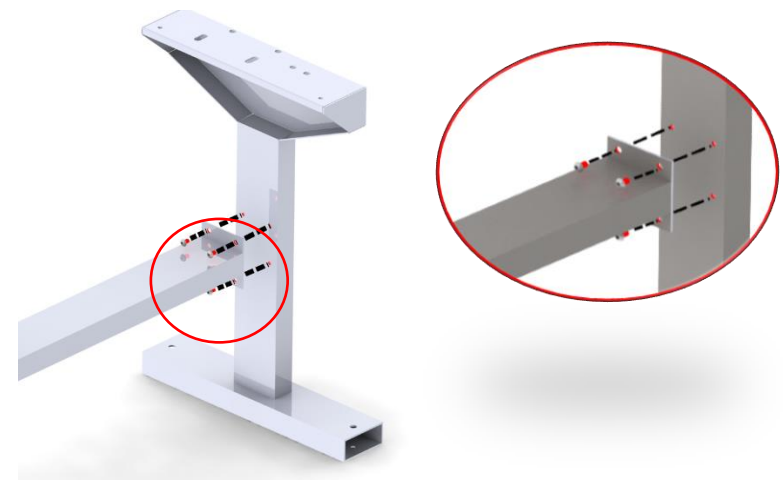


Image 2

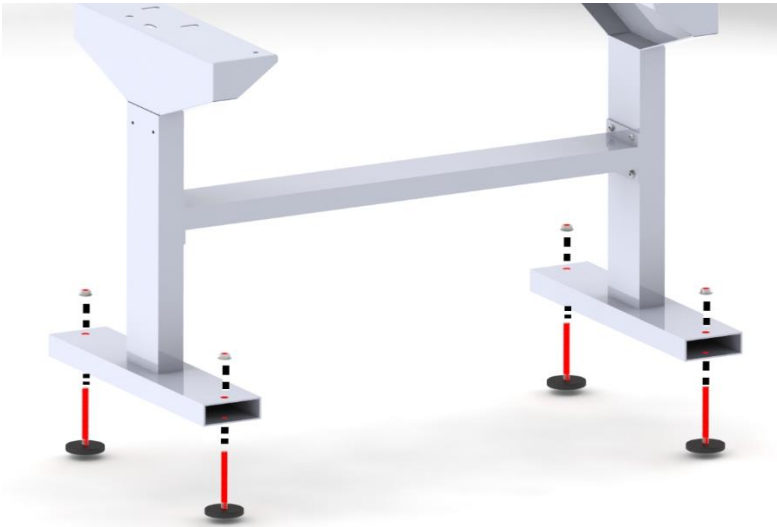








Image 3

PART NAME	QTY	DESCRIPTION
Right Support	1	
Left support	1	
Middle Support(table)	1	
Leveling Feet	4	
M10 Nut	4	
M8 Screw	8	

4. Assemble the LEFT and RIGHT brackets to the DTF machine using 4 M8 SCREW (image 4)
5. **DISASSEMBLE** the screws placed in the black upper base on the DTF and use them to assemble the UNION BRIDGE piece. (image 5)

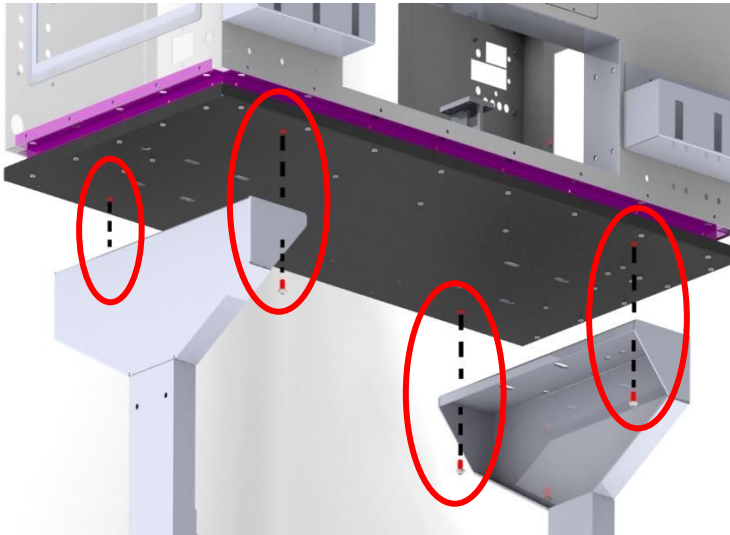


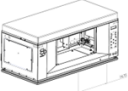


Image 4



Image 5



Image 6

PART NAME	QTY	DESCRIPTION
DTF Machine	1	
Union Bridge	1	
M8 Screw	4	

- 6. Assemble the LEFT SUPPORT and RIGHT SUPPORT parts at the rear of the machine using 8 M5 SCREWS for the side walls and 2 M5 SCREWS for the bottom wall (image 7 & 8)
- 7. On the first lower opening of the LEFT and RIGHT Support bracket mount the piece DTF ROLL, LEFT ROLL SUPPORT (DTF) and RIGHT ROLL SUPPORT (DTF) (image 9)



Image 7

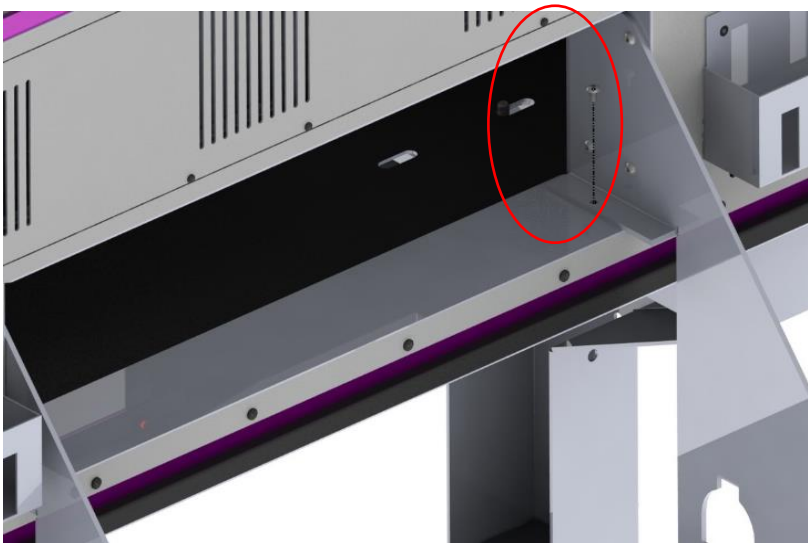


Image 8

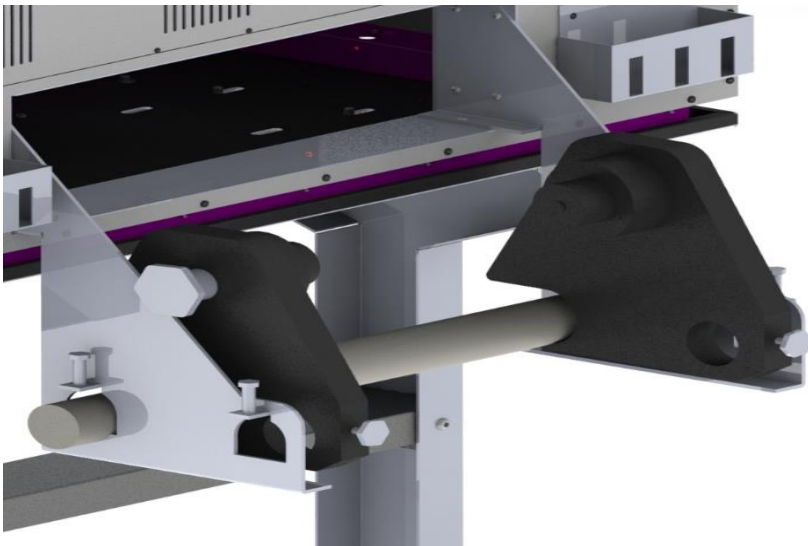








Image 9

PART NAME	QTY	DESCRIPTION
Left Support Bracket	1	
Right Support Bracket	1	
DTF Roll	1	
Left Roll Support (DTF)	1	
Right Roll Support (DTF)	1	
M5 Screw	10	

8. Assemble a DTF ROLL piece in the free hole so that it passes through the holes of the LEFT and RIGHT ROLL SUPPORT (DTF) pieces (image 10)
  9. Place the COLD FILM on the LEFT and RIGHT ROLL SUPPORT (DTF) pieces (image 11)
  10. Adjust the side screws on the LEFT and RIGHT SUPPORT BRACKET parts on both sides. (Image 11 red circles)
- NOTE: make sure the two tubes are the same distance apart from the ends.

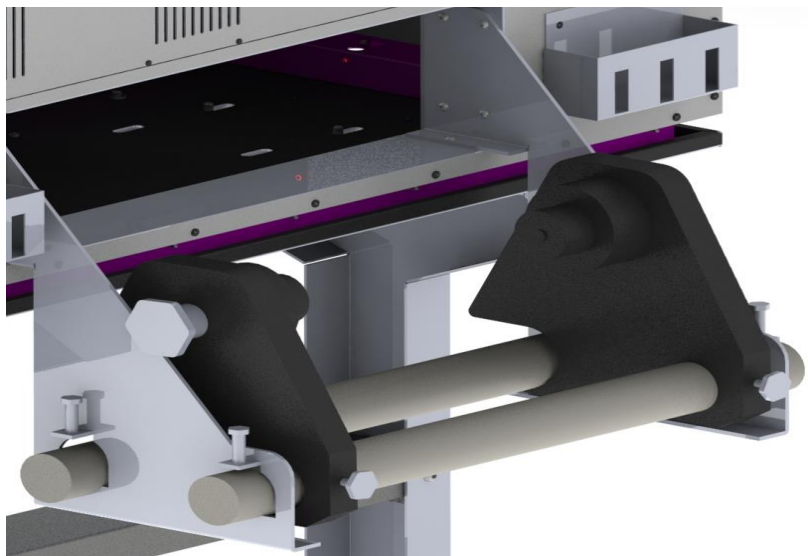


Image 10

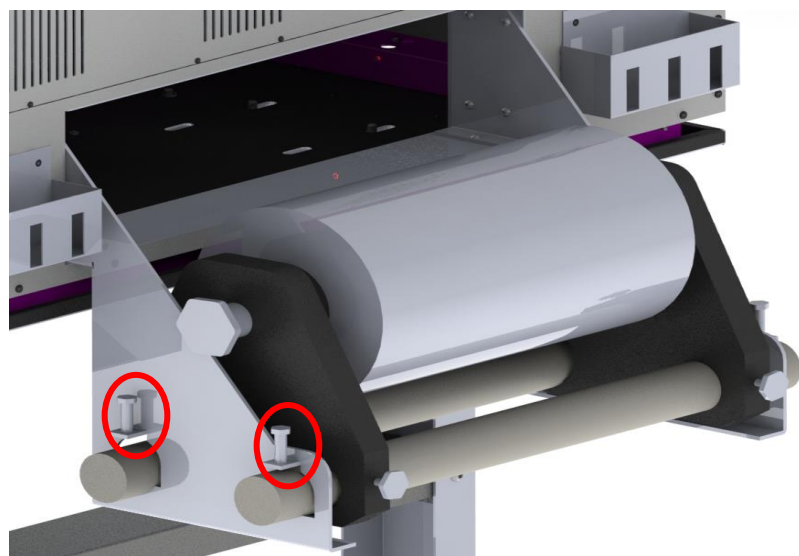




Image 11

PART NAME	QTY	DESCRIPTION
DTF Roll	1	
Cold Film	1	



11. Pass the COLD FILM over the Rear opening of the DTF machine and CAREFULLY move the yellow plate back (image 12)  
NOTE: this yellow plate will cause the BLACK ROLLERS to rise and the COLD FILM can pass over the machine until it reaches the front.
12. Arrange the COLD FILM so that it is centered on the black plate of the DTF (image 13)
13. Once centered, tighten the screws of the RIGHT and LEFT ROLL SUPPORT (DTF) so they cannot move (image 14)

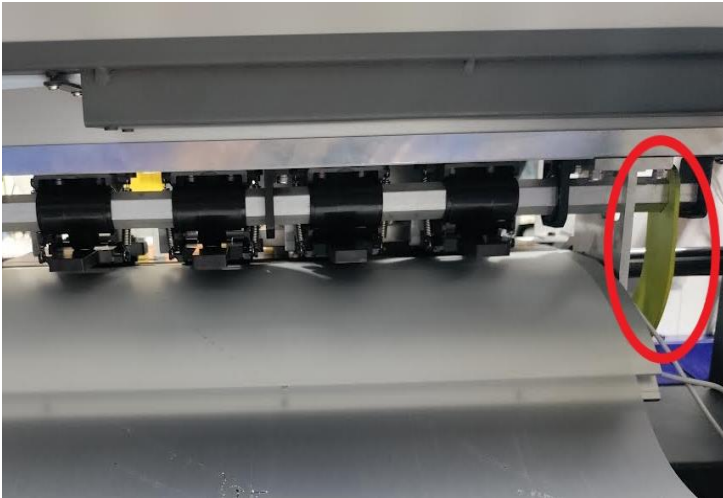


Image 12



Image 13

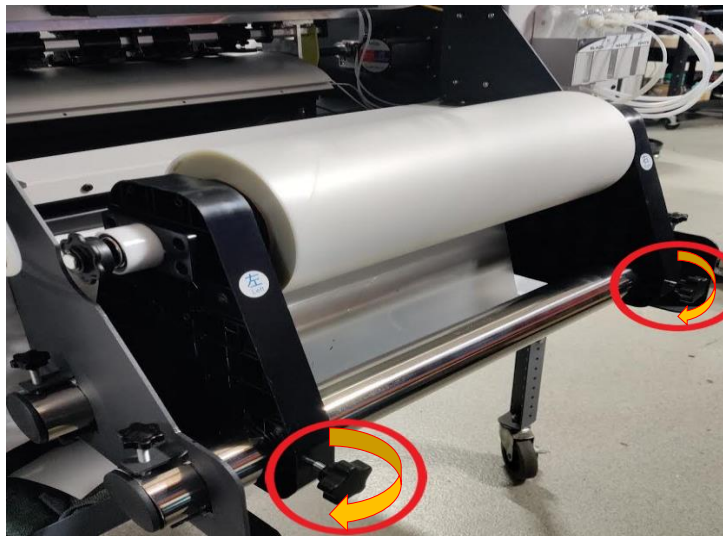


Image 14

HEATER

- 14. Attach 2 BOTTOM SUPPORT HEATER pieces to the MIDDLE SUPPORT (Heater) using 8 M8 SCREWS (image 15 & 16).
- 15. Assemble 4 LEVELING FEET pieces and tighten using 4 M10 NUT (image 17)

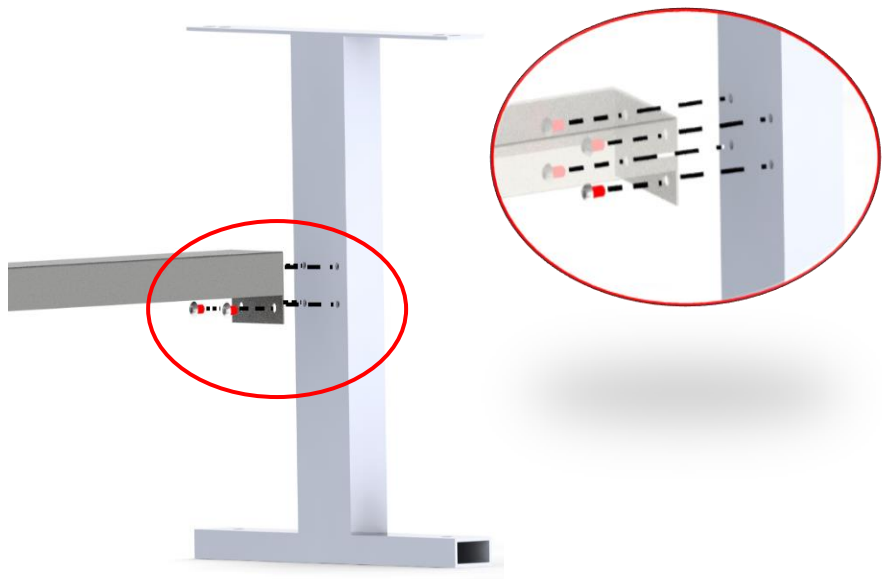


Image 15

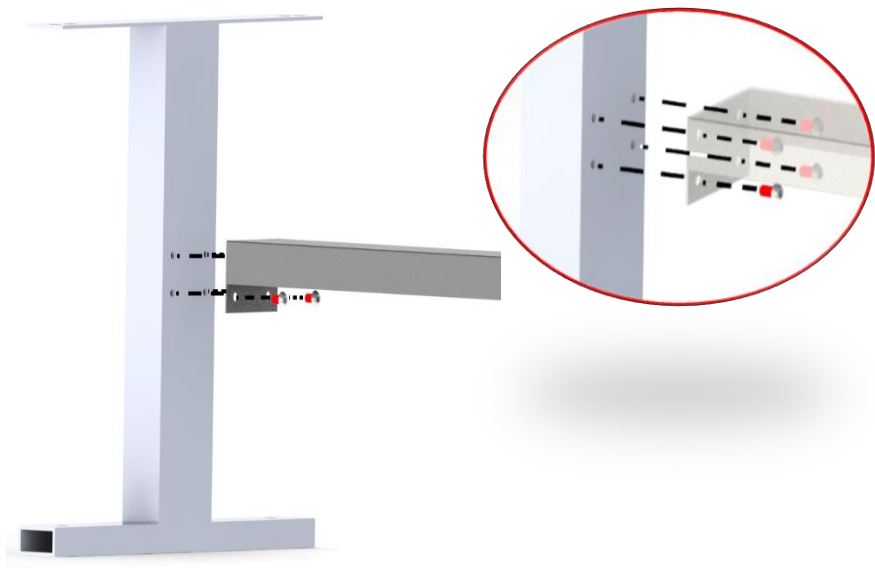


Image 16

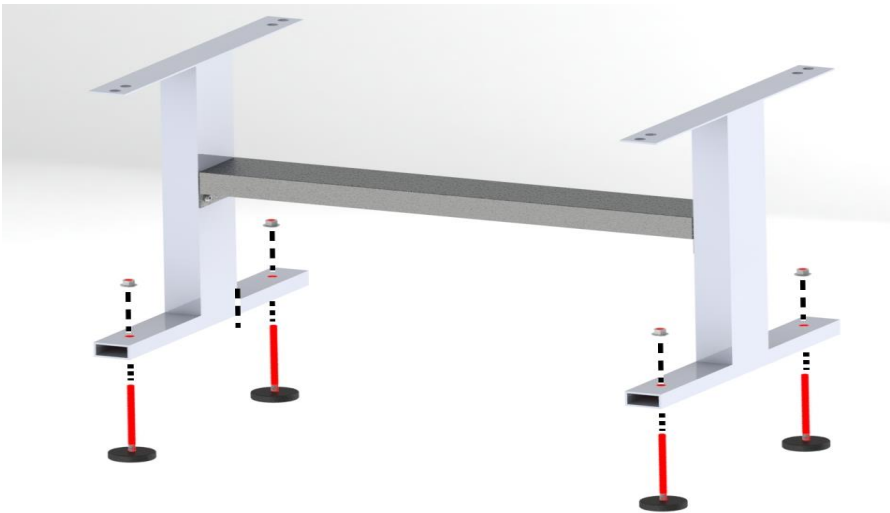


Image 17

PART NAME	QTY	DESCRIPTION
Bottom Support Heater	2	
Middle Support (Heater)	1	
Leveling Feet	4	
M10 Nut	4	
M8 Screw	8	



16. Assemble the HEATER on the 2 BOTTOM SUPPORT using 8 FLANGED BUTTON SCREW and 8 WASHERS (image 18)

NOTE: CAREFULLY place the heater upside down on a table to be able to assemble the screws easily.

17. CAREFULLY turn the heater back over and attach the ROLL to the LEFT and RIGHT HANDLE pieces using 2 M6 SCREW (image 19)

18. Assemble a ROLL on the RIGHT and LEFT ROLL SUPPORT pieces and attach it on the ROLL already assembled in the previous step using 2 M6 SCREW (image 20)

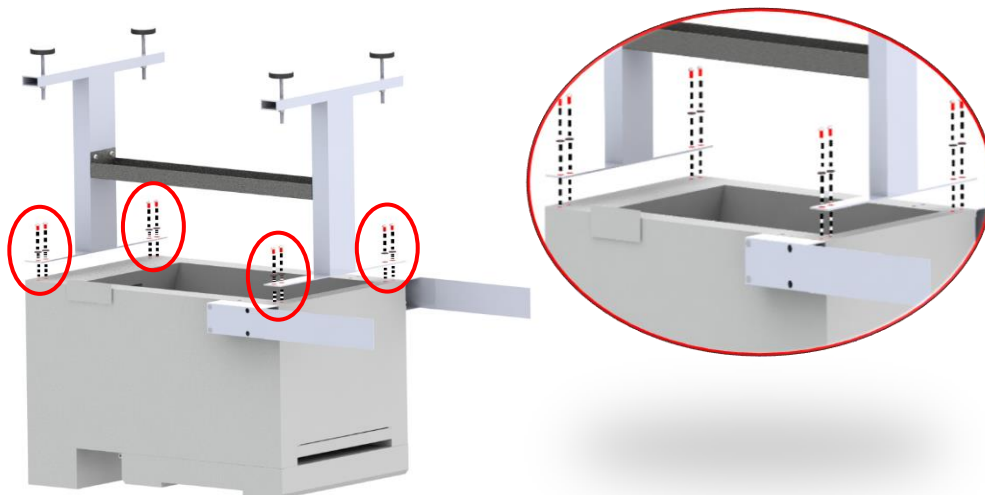


Image 18

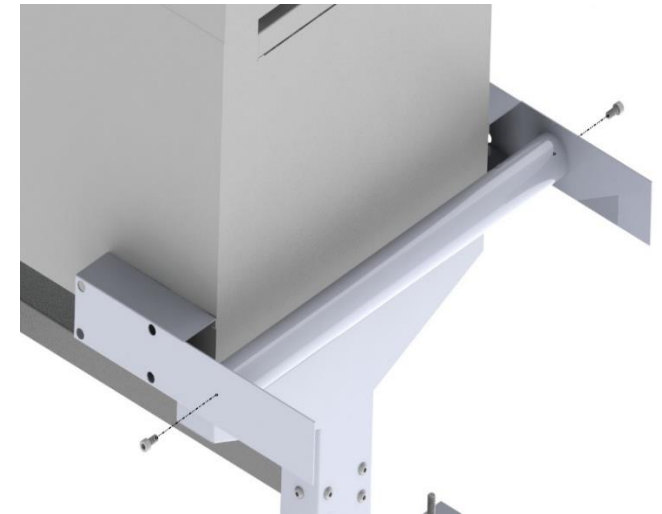


Image 19

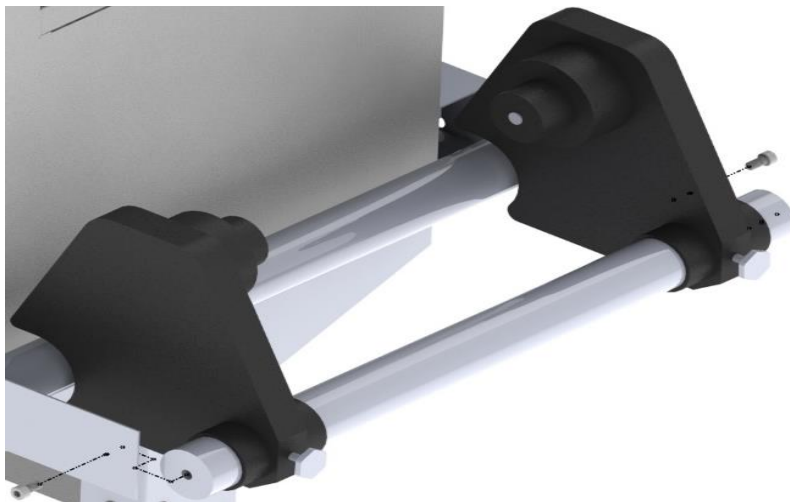
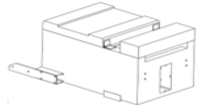







Image 20

PART NAME	QTY	DESCRIPTION
Heater	1	
Roll	2	
Right Roll Support	1	
Left Roll Support	1	
Washer	8	
M6 Flanged Button Screw	8	

19. Insert the BRIDGE part inside the HEATER (image 21)
20. Remove the 2 screws found on the black plate of the DTF and put them back to assemble the BRIDGE part (image 22)
21. Assemble the UNION BRIDGE piece to the HEATER using 4 M6 Flanged Button Screw (image 23)

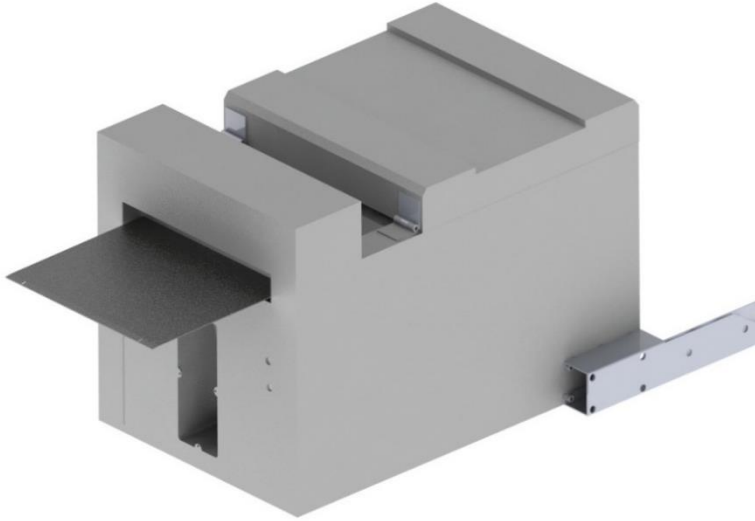


Image 21

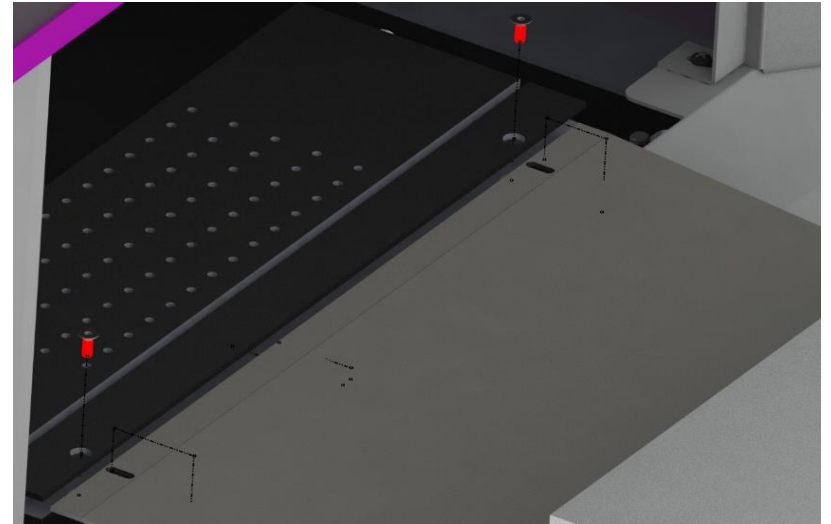


Image 22

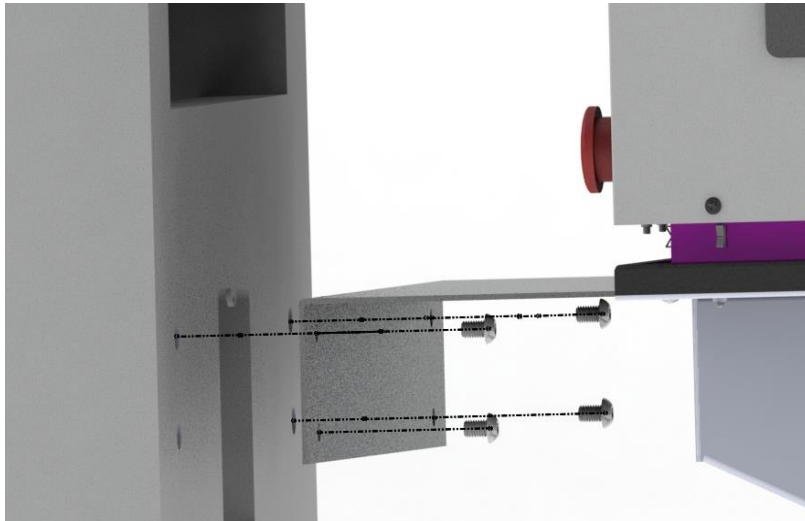
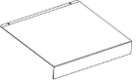



Image 23

PART NAME	QTY	DESCRIPTION
Bridge	1	
M6 Flanged Button Screw	4	

22. Tuck all the HEATER and the RIGHT ROLLER BRACKET cables inside the RIGHT HANDLE (image 24)
23. Mount the CORE on the RIGHT and LEFT ROLL SUPPORT pieces (image 25)
24. Raise the lid of the HEATER and place the FILM placed in step 11-13 on the plate. (image 26)
25. Attach the end of the FILM to the CORE using a piece of tape (image 27)

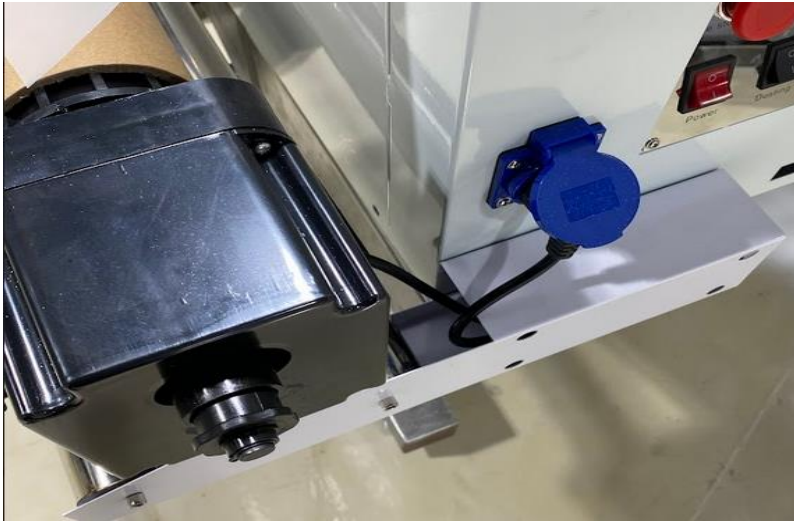


Image 24



Image 25

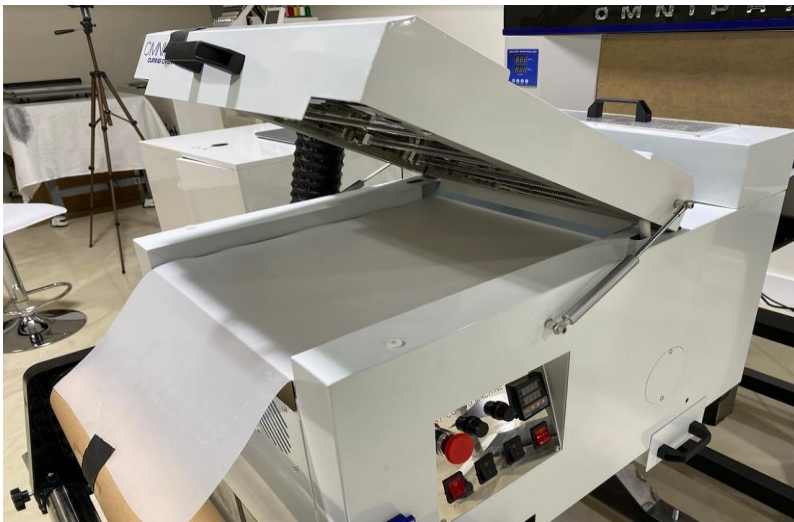


Image 26

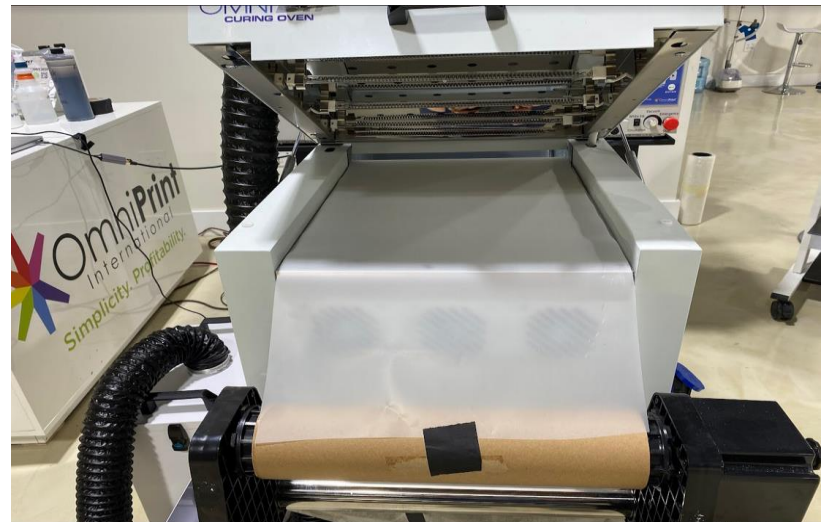


Image 27